



8202 Indy Lane
Indianapolis, IN 46214

Product Data 1114

1114 is an excellent Dowell Insertion Adhesive offering low viscosity with high solids and will work with most automated dowel insertion systems. This adhesive offers a longer open time to keep spray nozzles clean during non operation time and the higher solids offers superior strength. This adhesive is produced in blue for easy identification of application; however, it may be delivered in Red, Brown, or Yellow if so desired. A UV detection is also available

Physical Properties

Poly Vinyl Acetate Based Adhesive

Stable Freeze/Thaw

Weight per Gallon (approx)	9. lbs.
Viscosity	300-750
Solids	49-52%
Shear Strength	3900 kgs.
Wood Failure Ave.	90.94%
Available Blends	Yellow, White, Brown, Red, Blue
Set Time	25-35 minutes @ 72 degrees F

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The exclusive remedy against seller shall be a claim for damages not to exceed the purpose price of the product, without regard to whether such a claim is based on breach of warranty or tort.