



8202 Indy Lane
Indianapolis, IN 46214

Product Data 5460TKY

5460TKY is a premium quality adhesive that has been formulated for specific needs where an exceptional initial green tack is required. It performs exceptionally well in finger joint, tight mortise/tenon, or any operation where the user needs to overcome "hydraulic" effect of a tight joint. This product may also be used in clamp carrier, assembly, and other general adhesive requirements. It contains a high solids content, great stability, great sandability, ease of application and longer shelf life.

This product contains no fillers or extenders such as clay.

Physical Properties

Poly Vinyl Acetate Based Adhesive

Yellow, Light Cream or Brown in Color

Stable Freeze/Thaw

Weight per Gallon	9.5 lbs.
Viscosity	4000-4500
Solids	48%-53%
Shear Strength	3900 kgs.
Wood Failure Ave.	93.94%
Available Blends	Yellow, White, Brown, Red, Blue
Chalk Temperature	51 degrees F
Non Staining on Oak	Yes
Set Time	25-35 minutes @ 72 degrees F
Fixture Time	60-75 minutes @ 72 degrees F

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The exclusive remedy against seller shall be a claim for damages not to exceed the purchase price of the product, without regard to whether such a claim is based on breach of warranty or tort.