



INDUSTRIAL ADHESIVES *of Indiana*

8202 Indy Lane
Indianapolis, IN 46214

Product Data 5540

5540 is a high quality adhesive designed for assembly where a short dry time with added strength is required. It has a fast setting rate, viscosity stability and a high percentage of solids. This product has a very limited open time which is beneficial were high production is required with shortened clamp time. This product may allow for increased production as it only has a limited open time

Physical Properties

Poly Vinyl Acetate Based Adhesive, Light Cream, Brown, Red, Blue in Color

Stable Freeze/Thaw

Weight per Gallon	9.5 lbs.
Viscosity	3600-4000 cps
Glue Detection Ability	Extra Additive
Solids	58%-65%%
Shear Strength	3900 kgs.
Wood Failure Ave.	90.94%
Chalk Temperature	51 degrees F
Non Staining on Oak	Yes
Set Time	10-15 minutes @ 72 degrees F

The information reflects the latest information and characteristics concerning this product. Seller makes no other warranty or representation of any kind, express or implied concerning this product including NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS OF THE GOODS FOR ANY OTHER PARTICULAR PURPOSE. NO WARRANTIES SHALL BE IMPLIED BY LAW AND NO AGENT OF SELLER IS AUTHORIZED TO ALTER THIS WARRANTY IN ANY WAY.

The exclusive remedy against seller shall be a claim for damages not to exceed the purpose price of the product, without regard to whether such a claim is based on breach of warranty or tort.