



**INDUSTRIAL  
ADHESIVES**  
*of Indiana*

**8202 Indy Lane  
Indianapolis, IN 46214**

## Product Data BG 1500

BG 1500 is a Water Based Poly Vinyl Acetate adhesive specifically formulated for the needs of the corrugated to corrugated manufacturer. This product performs well in many applications including hand folders, general automated folders, and high speed folders. With a high green tack, low run, and superior fiber tear on dry, BG 1500 also maintains open applicator nozzles during short normal down times. BG 1500 will suit the needs of any manufacturer. This product easily accepts flourescent marker additive for line detection. This product is pure in mixture and contains no clays, starches, or fillers.

## Physical Properties

### **Polyvinyl Acetate Water Based Adhesive**

<b>Appearance:</b>	<b>White, Brown, Red, Blue</b>
<b>Freeze/Thaw</b>	<b>Stable</b>
<b>Tack/Hold Time</b>	<b>30-40 Seconds</b>
<b>Fiber Tear</b>	<b>5-8 Minutes</b>
<b>Weight per Gallon</b>	<b>9.25 pounds</b>
<b>Solids</b>	<b>52%-56%</b>
<b>Viscosity</b>	<b>1400-2300 cps</b>
<b>Set Speed</b>	<b>Fast</b>
<b>Chalk Temperature</b>	<b>42 degrees F</b>
<b>Shelf Life</b>	<b>6 months @ 72 degrees F</b>

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