



INDUSTRIAL ADHESIVES *of Indiana*

8202 Indy Lane
Indianapolis, IN 46214

Product Data HM4177- 487

HM 4177- 487 is a versatile hot melt adhesive exhibiting superior high tack when liquid and dried. It can be used on Roll Coating operations. Adhesive is an excellent choice where superior strength after cure is required. This product is excellent for Polyethylene, Foam to wood, hard surfaces and any project where superior bond is required.

Type	Formulated Hot Melt Adhesive,
Application	Aggressive, Tack Free when cool
Viscosity	@350 F, 1000 cps + - 200, not to exceed 400 F
Softening Point	287 degrees, F
Open Time	Long Open Time, Slow set
Color	Light colored , Light
Shelf Life	One Year
Packaging	1 pound pouch (limited avail) Small bag package may be inserted In hot melt unit without removal of wrapping,

Production Use:

Adhesive will thin as temperature of equipment rises. Every application equipment is different and initial settings may have to be adjusted. If flow is too slow or heavy, product may be thinned by adjusting temperature by 10 degrees F until ideal flow rate is achieved. Heavy smoking of product is a sign of too high of temperature. To decrease flow rate, reverse temperatures by same amount.

“Meets composition requirements of indirect food additives”

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