



# INDUSTRIAL ADHESIVES *of Indiana*

8202 Indy Lane  
Indianapolis, IN 46214

## Product Data PA 2143

***PA 2143 is a Water Based Adhesive designed for quick tack, fast cure, and superior adhesion of vinyl's, foams, EXP's, PVC's, certain plastics, woods, non porous materials. Film Laminations, High Speed Case and Carton Manufacture, Corrugated, Paper***

### **Typical Properties**

Total Solids	55-57%
Viscosity	7500 cps
PH	4.5-5.5
Temperature	0 – 220 F
Odor	Slight
Color	White
Weight per gallon	9.8 pounds (U.S.)
Freeze/Thaw Stable	No
Open Time	8-10 minutes
Set Time	< 15 Minutes
Water Resistance	Excellent
Wet Tack	Good
Flexibility	High
VOC Content	None
Formaldehyde	None

The information reflects the latest information and characteristics concerning this product. Seller makes no other warranty or representation of any kind, express or implied concerning this product including NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS OF THE GOODS FOR ANY OTHER PARTICULAR PURPOSE. NO WARRANTIES SHALL BE IMPLIED BY LAW AND NO AGENT OF SELLER IS AUTHORIZED TO ALTER THIS WARRANTY IN ANY WAY.

The exclusive remedy against seller shall be a claim for damages not to exceed the purpose price of the product, without regard to whether such a claim is based on breach of warranty or tort.