



8202 Indy Lane  
Indianapolis, IN 46214

## Product Data Sheet **XL-50**

*XL-50 is a pre catalyzed cross-linking polyvinyl acetate emulsion adhesive. It is recommended for High Frequency uses where a “hotter” reaction is required. It may also be used for hot and cold pressing of veneers and high pressure laminates to various cores. It may also be used as an assembly adhesive, edge or face glue adhesive. XL-50 offers an advantage over previous formulas in that it allows for a quicker and less tedious clean up of glue spreaders, and other items of process.*

***XL-50 meets or exceeds requirements for ANSI/HPMA 1983 Type II, water resistant***

*Packaging is in 55 gallon drums (approximate weight, 510 pounds) or 275 gallon returnable totes (approximate weight, 2500 pounds), 5 gallon pails on request*

### **Physical Properties**

<b>Chemical Family</b>	<b>Crosslinking Polyvinyl Acetate Emulsion</b>
<b>Appearance</b>	<b>White</b>
<b>Solids</b>	<b>50-53%</b>
<b>Viscosity</b>	<b>4700-5700 cps</b>
<b>pH</b>	<b>4.0-4.8</b>
<b>Freeze/Thaw Stability</b>	<b>Yes</b>

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