



**INDUSTRIAL
ADHESIVES**
of Indiana

**8202 Indy Lane
Indianapolis, IN 46214**

Product Data Sheet XL-63

XL-63 is a, cross-linking polyvinyl acetate emulsion adhesive. It is recommended for, hot and cold pressing of veneers and high pressure laminates to various cores. It may also be used as an assembly adhesive, edge or face glue adhesive. XL-63 offers an advantage over previous formulas in that it allows for a quicker and less tedious clean up of glue spreaders, and other items of process.

XL-63 meets or exceeds requirements for ANSI/HPMA 1983 Type II, water resistant. This product is not recommended for an external application where the end product may be in direct sunlight or high temperatures for extended periods of time.

Packaging is in 55 gallon drums (approximate weight, 510 pounds) or 275 gallon returnable totes (approximate weight, 2500 pounds), 5 gallon pails on request

Physical Properties

Chemical Family	Crosslinking Polyvinyl Acetate Emulsion
Appearance	White
Solids	50-53%
Viscosity	5700-6300 cps
pH	4.0-4.8
Freeze/Thaw Stability	Yes

The information reflects the latest information and characteristics concerning this product. Seller makes no other warranty or representation of any kind, express or implied concerning this product including NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS OF THE GOODS FOR ANY OTHER PARTICULAR PURPOSE. NO WARRANTIES SHALL BE IMPLIED BY LAW AND NO AGENT OF SELLER IS AUTHORIZED TO ALTER THIS WARRANTY IN ANY WAY. It is the responsibility of the end user to determine the correctness of this product for each end use.

The exclusive remedy against seller shall be a claim for damages not to exceed the purpose price of the product, without regard to whether such a claim is based on breach of warranty or tort.

