



**INDUSTRIAL
ADHESIVES**
of Indiana

**8202 Indy Lane
Indianapolis, IN 46214**

Product ***MBP 4114***

MBP 4114 is a pre-catalyzed single part heat reactive adhesive with applications for the thermoforming industry. This product works very well using vinyl's over MDF in membrane and vacuum forming presses

Activation Temperature ***170 F – 180 degrees F***

Press Time ***30 seconds to 4 minutes***

Application ***Spray with a pressure pot and HVLP
Gun with a minimum of .032
Clearance in the fluid nozzle @
10-12 psi***

Shelf Life ***75-90 days***

Application

*Apply the adhesive to the substrate and allow to dry completely. Press time should be
30 seconds to 4 minutes with glue line temperatures of 170 degrees F to 180
degrees F.*

*Molding pressure depends on the press system (approx 3 bar). Final bond is
Obtained after 48 hours*

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